SAFETY DATA SHEET

Ormco Ultra Flux

Section 1. Identification

GHS product identifier : Ormco Ultra Flux

Other means of identification : Not available.

Product type : Paste.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Dental product: Orthodontic soldering Flux

Area of application : Professional applications.

Manufacturer : **Ormco Corporation**
1717 West Collins Avenue
Orange, CA 92867
Telephone no.: 1-800-854-1741

e-mail address of person responsible for this SDS : Contact customer service at 1-800-KERR-123 for any questions

Emergency telephone number (with hours of operation) : CHEMTREC® (24 hours) U.S. : 1-800-424-9300 International: +1-703-527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Health effects are based on the uncured material.

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 4
SKIN CORROSION - Category 1B
SERIOUS EYE DAMAGE - Category 1
TOXIC TO REPRODUCTION (Fertility) - Category 1B
TOXIC TO REPRODUCTION (Unborn child) - Category 1B
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (bones and teeth) - Category 2

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 5%

GHS label elements

Hazard pictograms :

Signal word : Danger

Section 2. Hazards identification

Hazard statements : Harmful if swallowed.
Causes severe skin burns and eye damage.
May damage fertility or the unborn child.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure. (bones, teeth)

Precautionary statements

Prevention : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response : Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage : Store locked up.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : Do not taste or swallow. Wash thoroughly after handling.

Hazards not otherwise classified : Causes digestive tract burns.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

CAS number/other identifiers

CAS number : Not applicable.

Product code : Not available.

Ingredient name	Other names	%	CAS number
dipotassium tetraborate	Not available.	30-60	1332-77-0
potassium bifluoride	Not available.	10-30	7789-29-9
boric acid	Not available.	10-30	10043-35-3
potassium pentaborate	Not available.	1-5	11128-29-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : No special measures are required. In case of contact with eyes, rinse immediately with plenty of water. Get medical attention if symptoms occur.

Inhalation : No special measures required. If inhaled, remove to fresh air. Get medical attention if symptoms occur.

Skin contact : No special measures required. In case of contact, immediately flush skin with plenty of water. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Get medical attention if adverse health effects persist or are severe.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : May cause respiratory irritation.

Skin contact : Causes severe burns.

Ingestion : Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Section 4. First aid measures

Protection of first-aiders : In case of major fire and large quantities: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : In case of major fire and large quantities: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : Low release. For professional use only. Handling of product in very small amounts or in situations where release is highly unlikely

For emergency responders : Low release. See also the information in "For non-emergency personnel".

Environmental precautions : Low release. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.

Large spill : Small Quantity. For professional use only. Absorb with an inert material and place in an appropriate waste disposal container.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : No special measures are required for small quantities under normal and intended conditions of product use. For professional use only. Put on appropriate personal protective equipment (see Section 8). Handle with care and dispose in a safe manner.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
potassium bifluoride	**ACGIH TLV (United States, 4/2014).** TWA: 2.5 mg/m³, (as F) 8 hours. **OSHA PEL 1989 (United States, 3/1989).** TWA: 2.5 mg/m³, (as F) 8 hours. **OSHA PEL (United States, 2/2013).** TWA: 2.5 mg/m³, (as F) 8 hours. **OSHA PEL Z2 (United States, 2/2013).** TWA: 2.5 mg/m³ 8 hours. Form: Dust
boric acid	**ACGIH TLV (United States, 4/2014).** TWA: 2 mg/m³ 8 hours. Form: Inhalable fraction STEL: 6 mg/m³ 15 minutes. Form: Inhalable fraction

Appropriate engineering controls : No special measures are required for small quantities under normal and intended conditions of product use.

Environmental exposure controls : No special measures are required for small quantities under normal and intended conditions of product use.

Individual protection measures

Hygiene measures : No special measures are required for small quantities under normal and intended conditions of product use.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Section 8. Exposure controls/personal protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : No special measures are required for small quantities under normal and intended conditions of product use.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : No special measures are required for small quantities under normal and intended conditions of product use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. [Paste.]

Color : White.

Odor : Odorless.

Odor threshold : Not available.

pH : 8.8 to 9.1

Melting point : 422.4°C (792.3°F)

Boiling point : Not available.

Flash point : Not available.

Evaporation rate : Not available.

Flammability (solid, gas) : Not applicable.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Not available.

Vapor density : Not available.

Relative density : 1.49

Solubility : Easily soluble in the following materials: cold water and hot water.

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

SADT : Not available.

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid : Avoid temperature: >107.2°C (>225°F)

Incompatible materials : Reactive or incompatible with the following materials: acids and alkalis.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
dipotassium tetraborate boric acid	LD50 Oral LD50 Dermal LD50 Oral	Rat Rabbit Rat	>2500 mg/kg >2000 mg/kg 2500 mg/kg	- - -

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
potassium bifluoride	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
boric acid	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
potassium bifluoride	Category 2	Not determined	bones and teeth

Aspiration hazard

Not available.

Information on the likely routes of exposure : Routes of entry anticipated: Oral, Dermal, Inhalation.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : May cause respiratory irritation.

Skin contact : Causes severe burns.

Ingestion : Harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Section 11. Toxicological information

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : May cause damage to organs through prolonged or repeated exposure.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : May damage the unborn child.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : May damage fertility.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	418.3 mg/kg

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
boric acid	Acute LC50 45.5 mg/l Fresh water Acute LC50 133000 µg/l Fresh water Acute LC50 75 mg/l Marine water Chronic NOEC 6000 µg/l Fresh water Chronic NOEC 2100 µg/l Fresh water	Crustaceans - Ceriodaphnia dubia Daphnia - Daphnia magna - Neonate Fish - Pagrus major Daphnia - Daphnia magna Fish - Oncorhynchus mykiss	48 hours 48 hours 96 hours 21 days 87 days

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
boric acid	-1.09	-	low

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN3266	UN3266	UN3266
UN proper shipping name	Corrosive liquid, basic, inorganic, n.o.s. (potassium bifluoride)	CORROSIVE LIQUID, BASIC, INORGANIC, N.O.S. (potassium bifluoride)	Corrosive liquid, basic, inorganic, n.o.s. (potassium bifluoride)
Transport hazard class(es)	8	8	8
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Additional information	**Limited quantity** Yes. **Packaging instruction** **Passenger aircraft** Quantity limitation: 1 L **Cargo aircraft** Quantity limitation: 30 L **Special provisions** B2, IB2, T11, TP2, TP27	**Emergency schedules (EmS)** F-A, S-B **Special provisions** 274	**Passenger and Cargo Aircraft** Quantity limitation: 1 L Packaging instructions: 851 **Cargo Aircraft Only**Quantity limitation: 30 L Packaging instructions: 855 **Limited Quantities - Passenger Aircraft**Quantity limitation: 0.5 L Packaging instructions: Y840 **Special provisions** A3, A803

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **Commerce control list precursor**: potassium bifluoride

United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
dipotassium tetraborate	30-60	No.	No.	No.	No.	Yes.
potassium bifluoride	10-30	No.	No.	No.	Yes.	Yes.
boric acid	10-30	No.	No.	No.	Yes.	Yes.
potassium pentaborate	1-5	No.	No.	No.	No.	Yes.

SARA 313

Not applicable.

State regulations

Massachusetts : None of the components are listed.

New York : None of the components are listed.

New Jersey : The following components are listed: BORATE COMPOUNDS, Inorganic; POTASSIUM HYDROGEN FLUORIDE; POTASSIUM BIFLUORIDE

Pennsylvania : None of the components are listed.

California Prop. 65

None of the components are listed.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of issue/Date of revision	:	06/30/2015
Date of previous issue	:	No previous validation
Version	:	1
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	:	HCS (U.S.A.)- Hazard Communication Standard International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.